In the Specification:

Please amend the specification as follows:

[0054] Singulation and dicing saw blades are made in diameters of about two to six inches. The corrugations have an overall depth of five to ten mils. As a rule of thumb, the thickness of the nickel matrix is about one-fifth the depth of the corrugation. Preferably the depth of the corrugations is greater than the thickness of the matrix wall by a ratio of greater than three to one. In the preferred embodiment singulation saw blades, the size of the large diamonds is greater by six to ten microns, however, blades approximately two mils thick have been made with a large diamond of thirty to fifty micron large diamonds and a sufficient number of points or protrusions of three to five micron height extend beyond the nickel matrix sidewalls to provide a clean cutting blade.